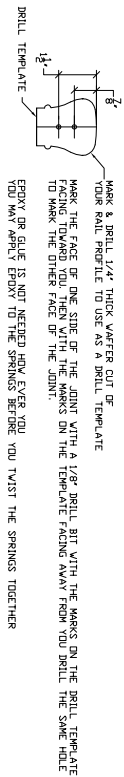


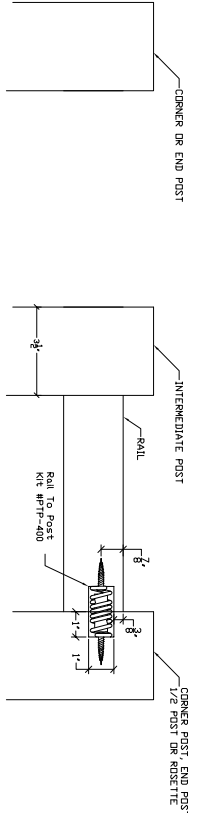
SPRING-BOLT RAIL TO POST AND RAIL TO POST END KITS



MARK & DRILL 1/4" THICK WAFFER CUT OF YOUR RAIL PROFILE TO USE AS A DRILL TEMPLATE

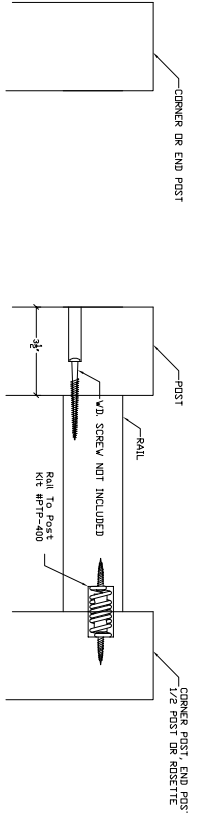
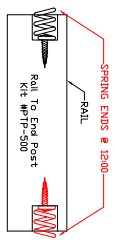
MARK THE FACE OF ONE SIDE OF THE JOINT WITH A 1/8" DRILL BIT WITH THE MARKS ON THE DRILL TEMPLATE FACING TOWARD YOU. THEN WITH THE MARKS ON THE TEMPLATE FACING AWAY FROM YOU DRILL THE SAME HOLE TO MARK THE OTHER FACE OF THE JOINT.

EPDM OR GLUE IS NOT NEEDED NOW, EVER! YOU TOO MAY APPLY EPDM TO THE SPRINGS BEFORE YOU TWIST THE SPRINGS TOGETHER



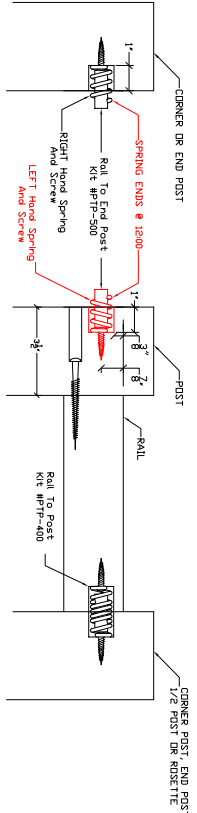
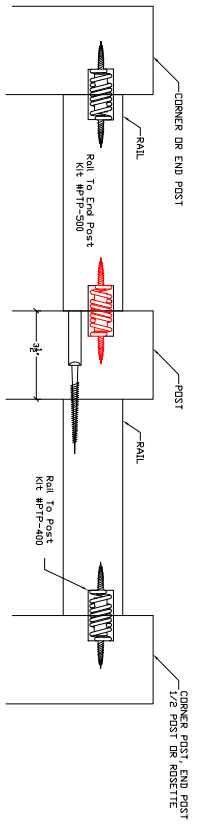
1 DRILL 1" HOLES 1" DEEP. ALWAYS BE CERTAIN THAT THE SPRINGS ARE SECURED TO THE BOTTOM OF THE HOLES.

4 DRILL 1" HOLES 1" DEEP. ALWAYS BE CERTAIN THAT THE SPRINGS ARE SECURED TO THE BOTTOM OF THE HOLES.



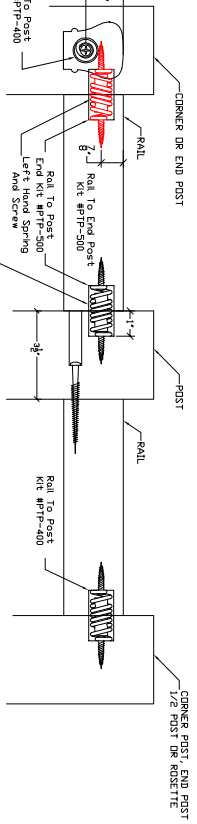
5 ALIGN BOTH ENDS OF EACH RAIL TO THE CORNER POSTS AND TWIST THE RAILS TO SIZE. TURNS HAVE CODE INVO. WITH EACH OTHER.

ALWAYS BE CERTAIN THAT THE SPRINGS ARE SECURED TO THE BOTTOM OF THE HOLES.



3 TO INSTALL THE NEXT RAIL TO THE CORNER POST DRILL THE LOW TEMPLATE.

ALWAYS BE CERTAIN THAT THE SPRINGS ARE SECURED TO THE BOTTOM OF THE HOLES.



3 DRILL 1" HOLES 1" DEEP. ALWAYS BE CERTAIN THAT THE SPRINGS ARE SECURED TO THE BOTTOM OF THE HOLES.

5 TO INSTALL THE NEXT RAIL TO THE CORNER POST DRILL THE LOW TEMPLATE.

ALWAYS BE CERTAIN THAT THE SPRINGS ARE SECURED TO THE BOTTOM OF THE HOLES.